

# STEEL PRIMER 140

Black

## DESCRIPTION

The *steel primer 140* is a bonding agent to be used for the preparation of metals before using cold bond glue to create elastic and durable adhesion, e.g. for rubber linings.

## APPLICATION

- Surface preparation  
The surface must be clean, dry, free of greases and oils. Roughen the surface by sandblasting or grinding/buffing.
- Primer application  
Thoroughly stir the *steel primer 140* before using and apply a thin and even layer by brush or roller. Let it air off for a minimum of 30 minutes.
- Glue application  
Afterwards apply glue according to its application instructions within 24 hours.  
*Repaschol 178B* for rubber materials  
*Repaschol 181 GPV* for PU and PVC.

## CHARACTERISTICS

	Value	Unit
Consumption	150 – 200	g/m <sup>2</sup>
Evaporation time	30	Minutes
Minimum shelf life	12	Months
Storage conditions	Dry, cool, frost-free, in closed containers	

The values determined in the laboratory can be used as an orientation and may deviate in practice. The suitability should be tested in a trial application.

## AVAILABLE CONTAINER SIZE

Amount	Container	Art. No.
700 g	Can	CA0389

